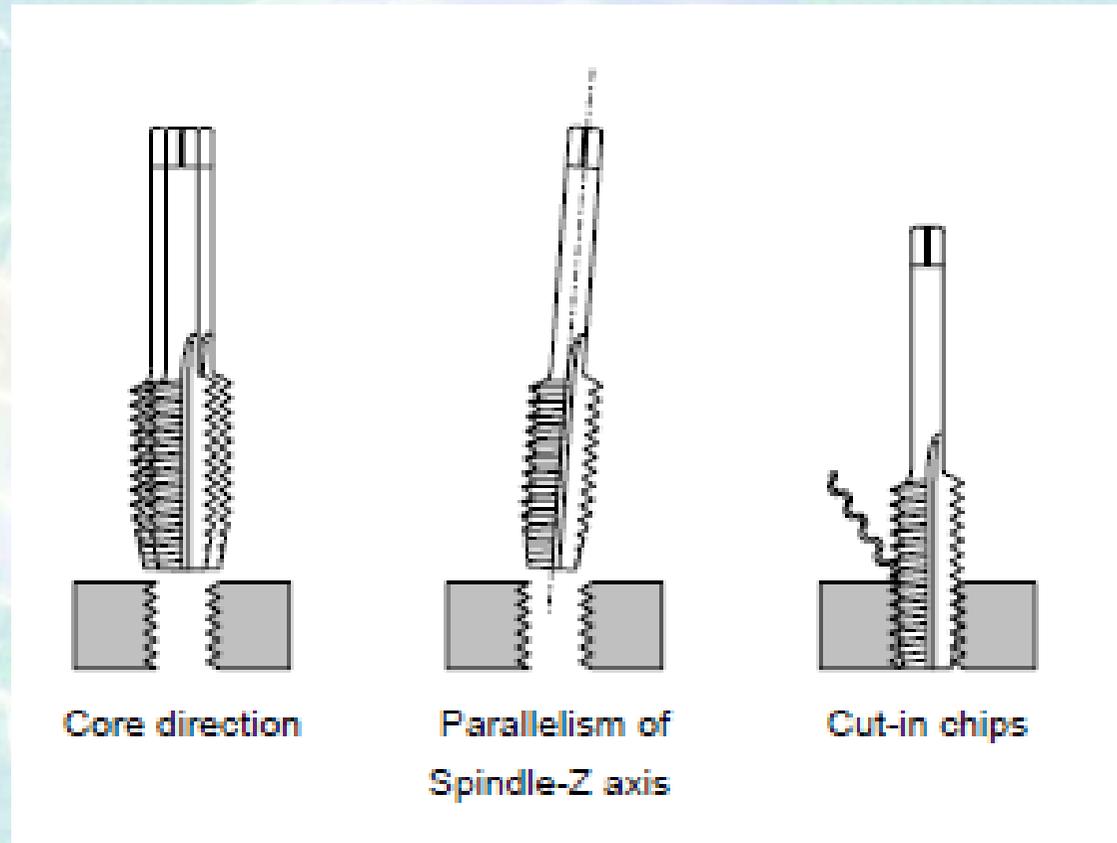


主轴同期攻牙



G91 G28 Z0. ;

← Z 軸回原點

S3000. M3 ;

← 主軸正轉 3000 RPM

G84 Z-20. F1.0 , R1 ;

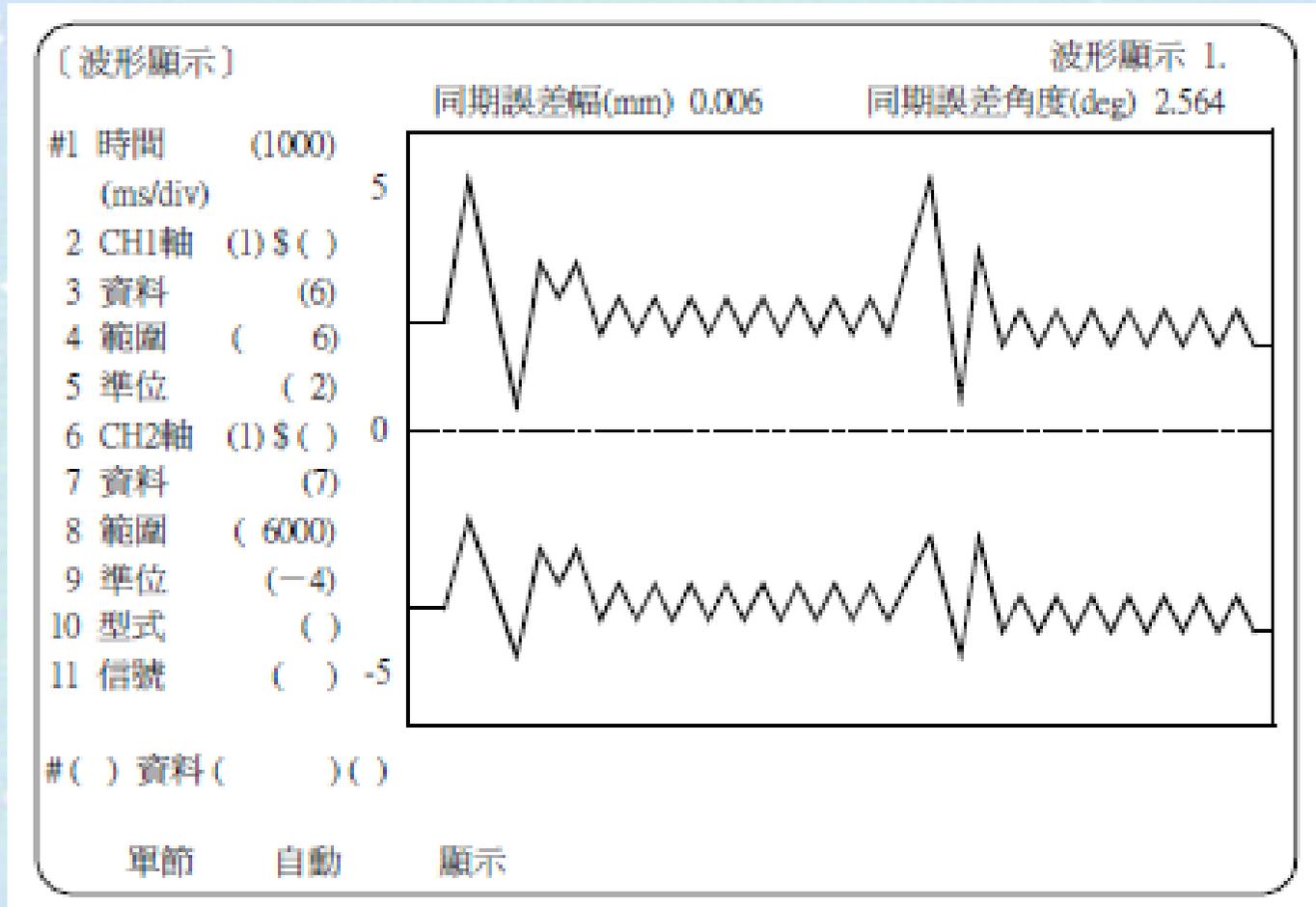
← 執行攻牙

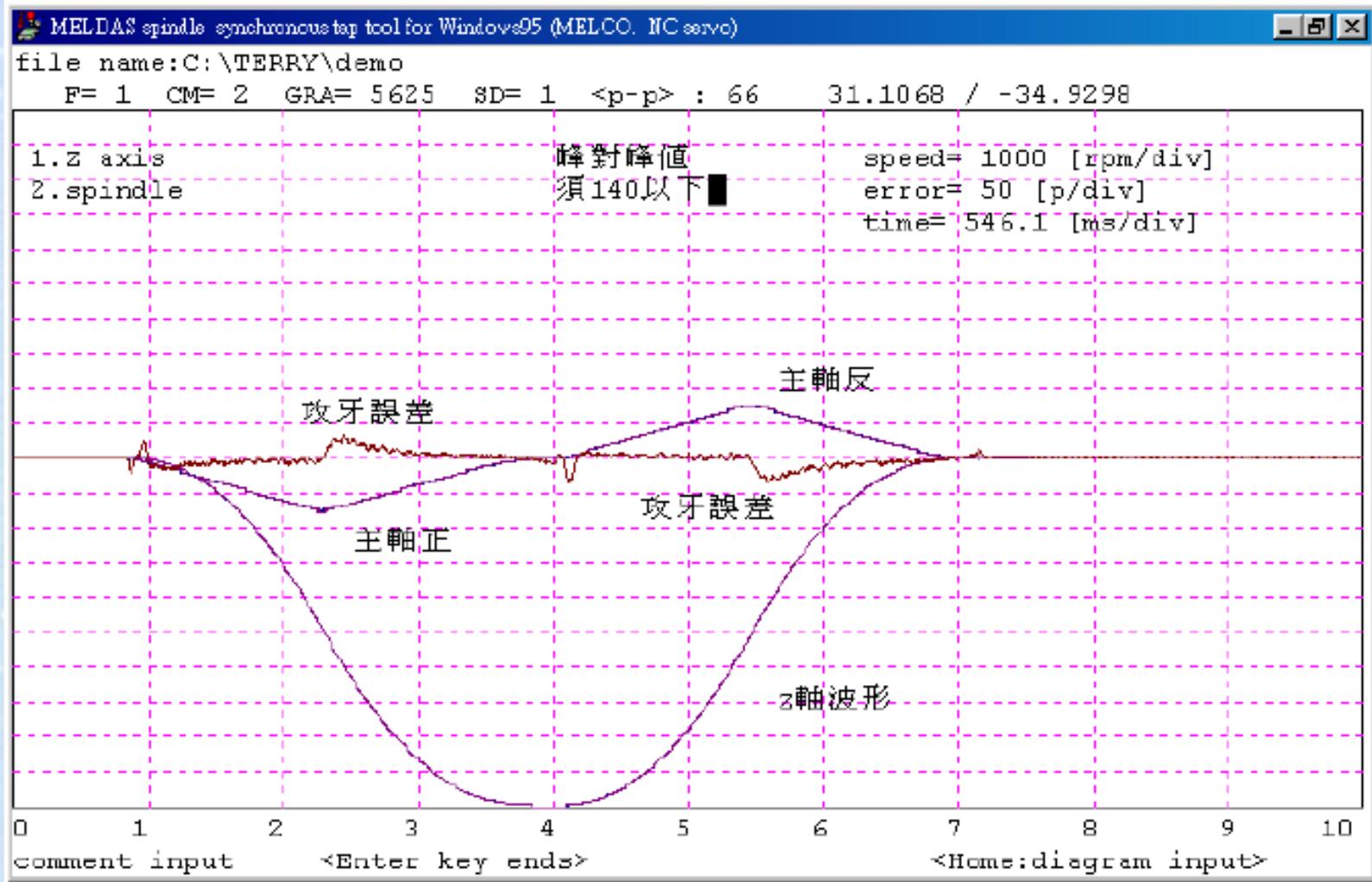
G80 ;

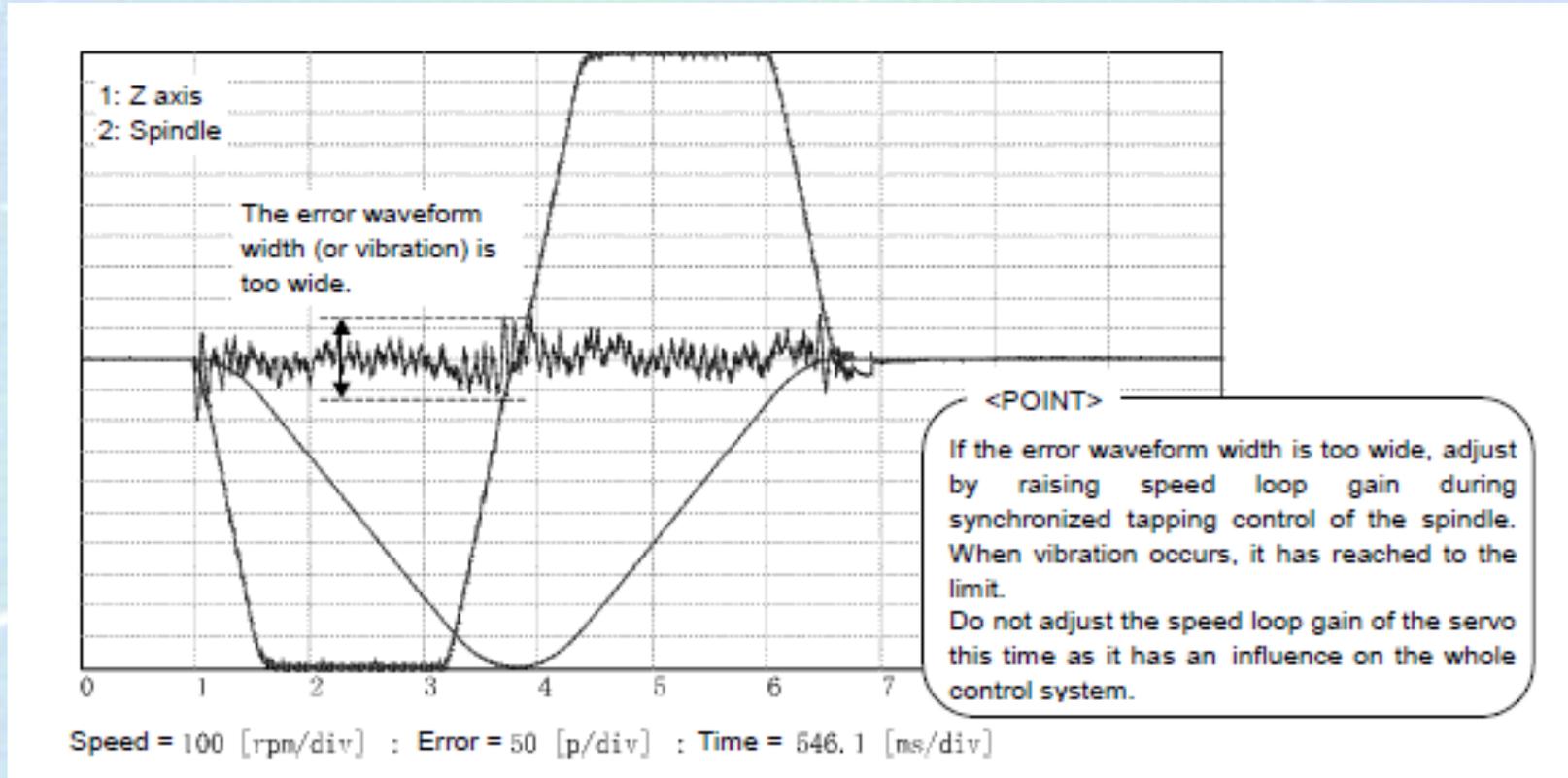
← 取消攻牙模式

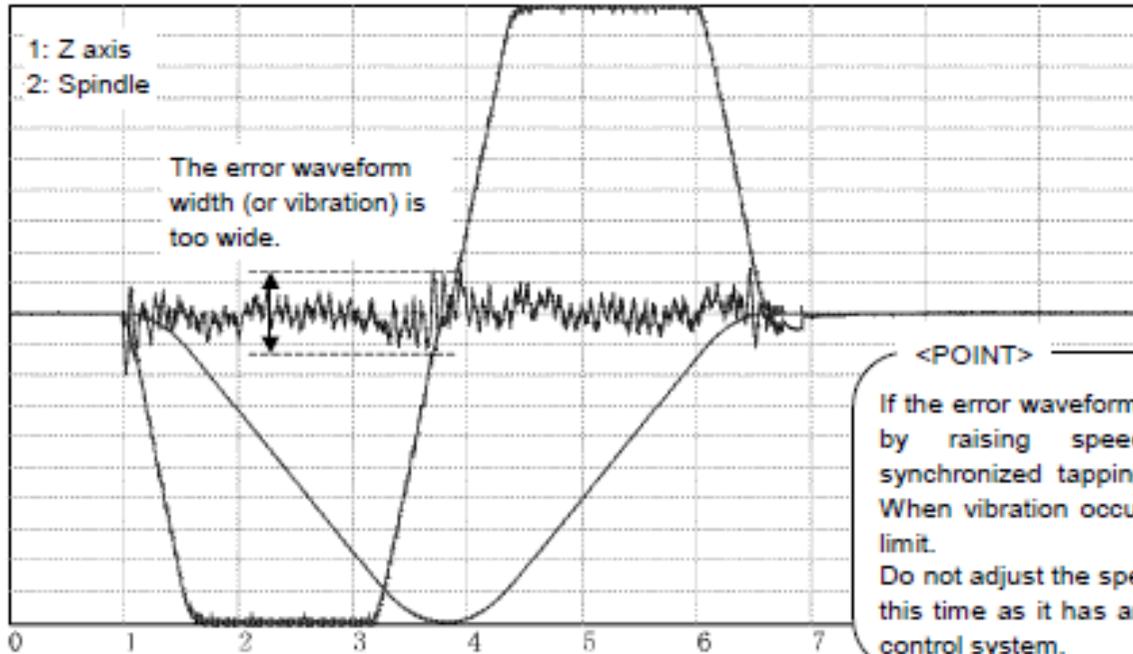
M30 ;

← 結束









Speed = 100 [rpm/div] : Error = 50 [p/div] : Time = 546.1 [ms/div]

